



Dart Aerospace Ltd.
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D3912-041
Job Sheet 183245



Part No: D3912-041

Job Qty: 10 ea

Part Name: Eyebolt Receiver Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/14/18

Job Tracking No:

Due Date: 9/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP RevA: new issue DD 09.11.18 verified by:EC IPP Rev:B 10.06.10 memo in seq110 ***IF PLUNGER GOES IN TO DEEP, INSTALL A WASHER (AN960C516L) IF NECESSARY BETWEEN PLUNGER AND D3912-1. YOU MAY HAVE TO ENLARGE WASHER HOLE FOR IT TO FIT*** DD verf:JLM IPP REV:C AS PER REV B 10-08-05 JLM VERIFIED:DD

Ship Via:

6157

Bill of Materials

Job Routing

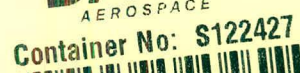
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	9/28/18	9/28/18	0.00	0.00	Start Up Stores/Pkg-1	9:00	OCT 29 2018
100	Packaging	10 pcs	9/28/18	9/28/18	0.00	0.00	Packaging1-4	9:00	OCT 29 2018
110	Small Fab	10 pcs	9/28/18	9/28/18	0.00	0.63	Small Fab-5	9:00	SmB DAS
120	QC	10 pcs	9/28/18	9/28/18	0.00	0.00	QC5	9:00	NOV 07 2018 68
170	Packaging	10 pcs	9/28/18	9/28/18	0.00	0.00	Packaging3-2	9:00	NOV 07 2018 9-89
180	QC21-SA	10 Ea	9/28/18	9/28/18	0.00	0.00	QC21	9:00	DAS 21 NOV 08 2018 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3801-1	Hand Retractable Spring Plunger	10 Ea (1 ea)	90-Start up Operation	5120085
D3912-1	Eyebolt	10 Ea (1 ea)	90-Start up Operation	5122065
D3912-3	Eyebolt Block	20 Ea (2 ea)	90-Start up Operation	5112689410 5120446
D3912-5	Eyebolt Plate	20 Ea (2 ea)	90-Start up Operation	5097546x10 5109 738x6
MS20615-4M20	Rivet	80 Ea (8 ea)	90-Start up Operation	5107791
MS21209-F615	Heli-Coil	10 Ea (1 ea)	90-Start up Operation	5103855
NAS1149C0663R	Washer	10 Ea (1 ea)	90-Start up Operation	5076016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3801-1	10	19	0
	D3912-1	10	30	0
	D3912-3	20	50	0
	D3912-5	20	38	0
	MS20615-4M20	80	170	0
	MS21209-F615	10	63	0
	NAS1149C0663R	10	577	0



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Part: D3912-041
Job No: 183245
Serial No/Batch: S122427
Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Date: 10/29/18

Part Specifications

Specifications could not be found.

Plex 10/29/18 11:36 AM dart.quirion.sonia

DAKI
AEROSPACE

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Date: 11/07/16